

# Pareto Chart of Defects

## Frequency Table

Type of Defect	Number of Defects	Cumulative Total	Percentage of Overall Total	Cumulative Percentage
Scuff	104	104	52	52
Scratch	42	146	21	73
Pinhole	20	166	10	83
Dent	14	180	7	90
Crack	10	190	5	95
Others	6	196	3	98
Stain	4	200	2	100
Total	200	—	100	—

Pareto chart of Auto Grill Defects

