



ENGINEERING CHANGE FORM

Accept

Reject

ECR/ECN NUMBER		ORIGINATION DATE	ORIGINATOR OF CHANGE	
RELEASE LEVEL Development Deviation Production		PROJECT/PRODUCT NAME		
		TYPE OF ACTION	Dwg. Update Product Improvement	Artwork Change Cost Savings
DRAWINGS/SPECIFICATIONS REQUIRING CHANGE - LIST ALL DRAWINGS/SPECIFICATIONS WHICH REQUIRE CHANGE BASED ON THIS REQUEST				
<u>DRAWING/SPECIFICATION#</u>		<u>DESCRIPTION</u>	<u>CURRENT REVISION LEVEL</u>	<u>FUTURE REVISION LEVEL</u>
AFFECTED PRODUCT(S) - LIST ALL SKU'S/PARTS TICKETS WHICH UTILIZE THE MODIFIED PARTS, ASSEMBLIES, OR DRAWINGS AT ANY LEVEL. LIST INDIVIDUALLY EVEN WHEN DIFFERENTIATED ONLY BY SUFFIX.				
<u>SKU</u>	<u>DESCRIPTION</u>	<u>MARKETS</u>		
SUPPLIER		SUPPLIER PART NUMBER		
OTHER ECR/ECNs OR RUDs RELATING TO THIS CHANGE		SUPPLIER DRAWING NUMBER & REVISION		
REASON FOR CHANGE				
DESCRIPTION OF CHANGE				
DISPOSITION OF EXISTING AND MODIFIED PARTS				
<u>DISPOSITION COMPONENT</u>	<u>DISPOSITION</u>	<u>DETAIL</u>		
ADDITIONAL ITEMS AFFECTED BY CHANGE				
Tooling MAIs	Agency Listings Literature	Mfg. Process Test Procedure(s)	Artwork Availability Notice Process/Product Audit Checklist	Service Documentation Other _____
RISKS ASSOCIATED WITH CHANGE				
COST OF CHANGE (Tooling, Equipment, etc.)		PART COST OF CHANGE	Estimated Firm Quote	ESTIMATED TIME REQUIRED TO COMPLETE CHANGE
SIGNATURES				
ACCESS BUSINESS GROUP PRODUCT DEVELOPMENT X	DATE	ACCESS BUSINESS GROUP PROCUREMENT X	DATE	
ACCESS BUSINESS GROUP GLOBAL SERVICE PLUS X	DATE	ACCESS BUSINESS GROUP PLANNING X	DATE	
ACCESS BUSINESS GROUP PROCESS DEVELOPMENT X	DATE	ACCESS BUSINESS GROUP PROJECT MANAGEMENT X	DATE	
ACCESS BUSINESS GROUP TECH. REGULATORY X	DATE	ACCESS BUSINESS GROUP MANUFACTURING X	DATE	
ACCESS BUSINESS GROUP QUALITY ASSURANCE X	DATE	ACCESS BUSINESS GROUP RELIABILITY X	DATE	
ACCESS BUSINESS GROUP PACKAGING DEVELOPMENT X	DATE	SUPPLIER X	DATE	



ECN SUBMITTAL REQUIREMENTS

ECR/ECN NUMBER

No Submittal Requirements

Required information for approval	Supplier	ABG	Resp Ind.	Date Completed	Notes
Backward Compatability Evaluated					
First Article Inspection Result					
Work Instructions (MAI's)					
Capability Study Results					
Updated Control Plan					
Appearance Samples					
Packaging Tests					
QA Procedures					
Material Certification					
Appearance Limits					
Panel Test					
Regulatory					
Manufacturing Trial					
Laboratory/Functional Test Results					
Reliability Testing					
FMEA					
Other submittal needs:					

RELEASE FOR PRODUCTION

SIGNATURES			
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ACCESS BUSINESS GROUP PROCESS DEVELOPMENT X	DATE	ACCESS BUSINESS GROUP PROJECT MANAGEMENT X	DATE
ACCESS BUSINESS GROUP TECH. REGULATORY X	DATE	ACCESS BUSINESS GROUP MANUFACTURING X	DATE
ACCESS BUSINESS GROUP QUALITY ASSURANCE X	DATE	ACCESS BUSINESS GROUP RELIABILITY X	DATE
ACCESS BUSINESS GROUP PACKAGING DEVELOPMENT X	DATE	SUPPLIER X	DATE

PRODUCTION NOTES